KARADENİZ TEKNİK ÜNİVERSİTESİ
Of Teknoloji Fakültesi
OFTF

SOLDERING STATION USE INSTRUCTION

Plug the soldering station into the socket and switch it on.

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Clean the work area, connect the unit and wear safety glasses.

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Set the temperature to 350 degrees for small parts and thin wires, and 400 degrees for large parts and thick cables.

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Solder using solder wire and flux paste.

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When finished, switch the device off and unplug it.

Prepared by	Approval	Quality System Approval
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Unofficial English translation. In case of any discrepancy, the Turkish original prevails.